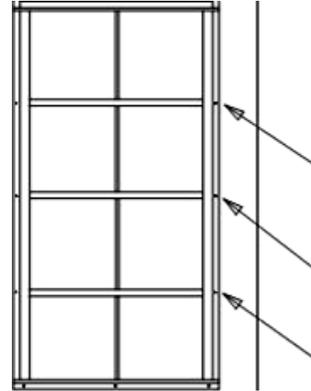


V4 Install Instructions

All Riv-V4 windows have a 7/8" flange and are designed to be fastened through this flange into a post/structure. (Self-drilling screws are supplied.)

Step 1: With all sashes mounted in the frame and moved to the "closed" position, mark the center of each meeting rail on each side frame with a punch or marker.

(Window mounting screws will be installed at this point)



Step 2: Remove sashes from main frame by holding sash (as shown in photo A) compressing springs to the left and swing out the right side from the shallow depth frame liner.

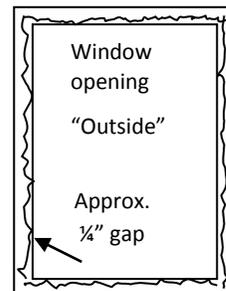


Photo A

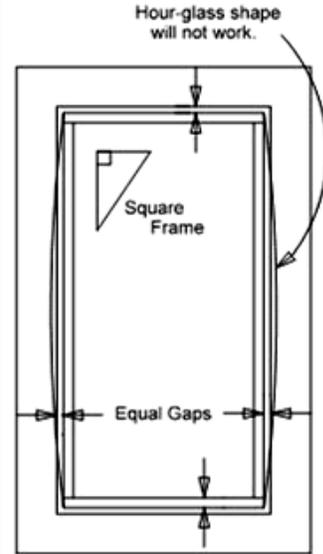
(Sash removal will keep the frame sides straight instead of being bowed out by the side load springs of the sashes.)

Step 3: Check for correct fit of window into opening. Gap should be approx. 1/8" on each side and approx. 1/8" at top and bottom.

Option: Apply silicone sealant to outside perimeter of opening.

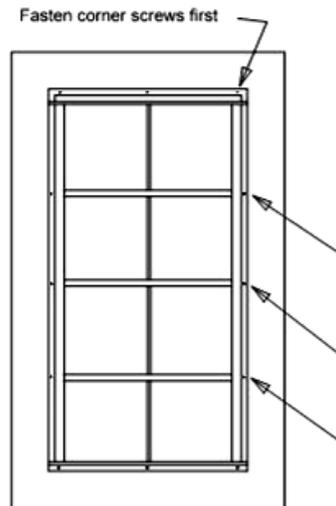


Step 3: Center and square-up window frame in opening.



Use shims if required to square frame and keep sides parallel.

Step 4: Install a mounting screw in each of the four corners. Starting at the top first.



Install screw at each meeting rail.

Step 5: Use shims to maintain the same window width in the middle of the vertical frame sides as the top and bottom. An hour-glass shape or bowed out in the middle will not allow the window to operate properly.

Step 6: Drill holes and fasten the frame sides with screws at the punches or marks you made on Step 1 at each meeting rail.

Step 7: Insert sashes. Top sash goes in the track closest to screen. The spring side of the sash goes in the deep liner side track first (left side as facing the window unit from interior of your room), then push into track and swing right side into the shallow side liner. Overlap the sashes when putting them in to the tracks, so the sashes interlock properly. Each sash will have its own track. As seen below. Once all installed they will slide all the way up and down interlocking as they go.



Interior Finishing Options:

Windows mounted to wood posts:

1. Install wood stops around perimeter of window frame. OR
2. Apply small bead of silicone sealant around perimeter of window frame.

Windows mounted to metal posts:

1. Apply small bead of silicone sealant around perimeter of window frame.

Styleline

**FOUR-TRACK VERTICAL
VINYL WINDOWS**
CLEANING SUGGESTIONS



TAKING CARE OF YOUR VINYL WINDOWS:

Please remember, **VINYL IS NOT GLASS**. Extreme care must be taken when cleaning your vinyl windows.

Do not use any harsh cleaners or detergents, like Windex or 409. It is imperative that no formulas containing bleach or ammonia are used, including professional cleaners.

For best results, your windows need to be cool before washing. Make sure all dust and loose sand or grit has been removed from all areas of the frame. This is best accomplished with the soft brush attachment of your vacuum cleaner. Rinse remaining dirt and grit with clean water and a soft cloth.

We recommend that you use our vinyl cleaner, which has been specially formulated for your memory vinyl windows. You may purchase this cleaner from Styleline. A mild dish detergent or Woolite with a clean water rinse will also work well.

PLEASE NOTE: VINYL CAN BE EASILY PUNCTURED OR CUT. REMOVE JEWELRY FROM YOUR HANDS AND ARMS BEFORE CLEANING YOUR WINDOWS.